

IEEE 841 Plus® World Motor

Specifically designed for Severe Duty Oil & Gas, Petro Chemical, Pulp & Paper, Automotive, Mining and Waste Treatment Industries



Product Specifications

Horsepower:

350 HP with World motor (Stock)
Have capability to offer through 500 HP (ETO)

Frame Sizes: 143 – 447

Pole Designs: 2, 4, 6, 8

Design Voltages: 460 and 575 Volts at 60 Hz

Requirements: Meets or exceeds 2016 DOE NEMA Premium Efficiency rule;

Meets vibration requirements of GM7E-TA

Warranty: 5-year limited warranty

Product Overview and Options

Designed to exceed the industry's most stringent IEEE 841 standards, the U.S. MOTORS® brand 841 PLUS® motors are commonly used in severe duty environments for pumps, compressors, fans, blowers, and other material processing applications. These rugged motors are ideal for constant speed or inverter duty applications typically found in the petroleum, chemical, pulp and paper, wastewater, automotive and mining industries.

U.S. MOTORS brand 841 PLUS motors are rated NEMA Premium®† efficient. Low-loss silicon steel construction and streamlined design enables the motor to operate at lower temperatures resulting in lower energy costs. This motor is designed to operate in ambient temperatures of -30°C to 40°C, in altitudes of up to 1,000 meters above sea level and with NEMA Design B torque-current characteristics. Inertia load acceleration capabilities for the 841 Plus motor meet the stringent requirements of NEMA MG 1-2009, Section 12.54.

Product Features

- NEMA Premium®† efficient
- 1.15 Service Factor on sine wave power; 1.0 Service Factor on Inverter Duty
- Class B temperature rise at 1.0 Service Factor by resistance with sine wave power
- Class F insulation materials to increase motor life
- Exceeds NEMA MG1 Part 31 Inverter Duty
- Polyurea grease
- Stainless-steel nameplate
- Variable frequency drive or full voltage, across-the-line starting
- Ground on frame
- Division 2 suitable per NEC article 500 (NFPA 70)
- AFBMA bearing numbers on nameplate
- Protective coating on each rotor and shaft from bearing journal to bearing journal

Inverter Duty

Nidec Motor Corporation's patented inverter grade insulation system allows the U.S. MOTORS brand 841 PLUS motor to withstand spike and transient voltages induced by insulated bipolar gate transistor drives, making it fully compliant with NEMA MG-1, Part 31. This is made possible through: NEMA Premium®† efficient

- Pulse-resistant magnetic wire that provides protection against high-voltage spikes
- Additional lacing on the end turns improve coil rigidity
- Multiple bake cycles to help prevent coil-to-coil circuits

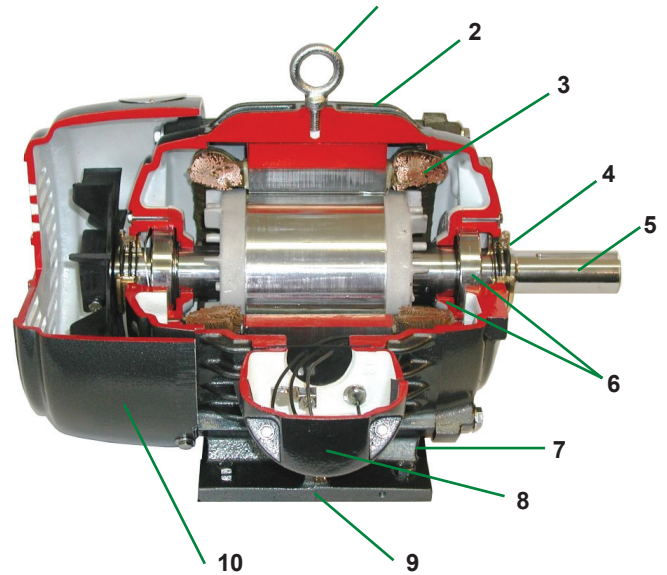
- Phase paper to help prevent phase-to-phase arcs
- Adjustable frequency of 5:1 constant torque or 20:1 variable torque for the full product line.



Product Overview and Options

Typical 841 PLUS® Motor Construction:

1. Corrosion resistant zinc dichromate-plated hardware
2. Heavy duty cast-iron enclosure for long life and reduced vibration
3. Inverter grade insulation
4. Inpro/Seal™ “VBXX” on both ends provides IP56 protection and prolongs motor life by shielding bearings from contaminants in even the harshest environments
5. Special shaft runouts for ball bearing motors of 0.0010 inches for shafts up to 1.625 inches and 0.0015 inches for larger shafts.
6. Same size oversized bearings on each end. Cast iron inner bearing caps
7. Brass breather drains
8. Oversized, double-gasketed and rotatable conduit box to protect against contaminants and correctly position non-braided, non-wicking motor leads
9. Foot flatness machined to within 0.005 inch tolerance ensures easy installation and proper alignment
10. Corrosion-resistant mill and chemical duty paint capable of withstanding a 500-hour salt spray test



Options and Accessories

Nidec Motor Corporation offers the following custom-design options on the U.S. MOTORS brand 841 PLUS motor:

- Cylindrical roller bearings where applicable
- Horizontal or vertical mounting
- Vibration detectors
- Sealed insulation treatments, available on form wound, medium voltage motors above 200 HP, to help shield motor windings

- Winding and bearing thermal protection for motors 50 HP and up
- Inpro/Seal™ MGS grounding shaft rings
- API 661 Duty

841 Plus Stock Motors

- 1 – 200 HP
- 2, 4, 6 pole designs
- 460 and 575 Volts
- Constant or variable torque
- 1–10 HP C-Face Footless

Custom and Conversion Motors

- 1 – 500 HP
- 2, 4, 6, 8 pole designs
- 200, 230, 460, 575, 2300, 4000 Volts
- Constant or variable torque
- C & D flange kits available 140 – 440 frame

Testing and Inspection

Nidec Motor Corporation conducts extensive testing and inspections on each of its U.S. MOTORS brand 841 PLUS motors.

- No load current, power and speed
- High-potential test on stator windings

- Insulation resistance test by megohmmeter and polarization index
- Precision balanced to typical vibration levels of less than 0.05 inches per second

- Optional complete test, including full load test

For additional information, please refer to our Full Line Standard Motor Catalog (FL600) or contact your Nidec Motor Corporation representative.

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