Description

The Velomitor* CT Velocity Transducer is a low-frequency version of our standard Velomitor Piezo-velocity Sensor. Its design specifically measures casing vibration velocity on cooling tower and air-cooled heat-exchanger fan assemblies that operate at or above 90 rpm (100 to 300 rpm typical). The Velomitor CT Transducer can measure vibration amplitudes at these frequencies as well as the vibration frequencies generated by the fan motor and speed reducer.

Application Advisory

If you plan to make housing measurements for overall protection of the machine, consider the usefulness of the measurement for each application. Most common machine malfunctions (imbalance, misalignment, etc.) originate at the rotor and cause an increase (or at least a change) in rotor vibration. For any housing measurement alone to be effective for overall machine protection, the machine must faithfully transmit a significant amount of rotor vibration to the bearing housing or machine casing, or more specifically, to the mounting location of the transducer.

Exercise care when physically installing the transducer. Improper installation can degrade the transducer’s performance, and/or generate signals that do not represent actual machine vibration.

Upon request, we can provide engineering services to determine the appropriateness of housing measurements for the machine in question and/or to provide installation assistance.
Specifications

Parameters are specified from +20 °C to +30 °C (+68 °F to +86 °F) and 100 Hz unless otherwise indicated.

Note: Operation outside the specified limits will result in false readings or loss of machine monitoring.

Electrical

Sensitivity

3.94 mV/mm/s [100 mV/in/s] ±5%.

Frequency Response

3.0 Hz to 900 Hz (180 to 54,000 cpm) ±1.0 dB
1.5 Hz to 1.0 kHz (90 to 60,000 cpm) ±3.0 dB

Temperature Sensitivity

-8% to +5% typical over the operating temperature range.

Velocity Range

63.5 mm/s pk (2.5 in/s pk) [see Figure 4 and Figure 5]. Vibration components in excess of 10g pk above 1 kHz can significantly reduce this range.

Transverse Response

Less than 5% of the axial sensitivity.

Amplitude Linearity

±2% to 63.5 mm/s pk (2.5 in/s pk)

Mounted Resonant Frequency

9 kHz, minimum (stud mounted, except quick disconnect)

Output Bias Voltage

10.1 Vdc ± 1.0 Vdc, Pin A referenced to Pin B

Dynamic Output Impedance

<400 Ω typical

Broadband Noise Floor (1.5 Hz to 1 kHz)

0.229 mm/s (0.009 in/s) pk. See Figure 6 for typical noise floor.

Base Strain Sensitivity

0.43 mm/s/μstrain (0.017 in/s/μstrain).

Grounding

Internal electronics are isolated from case.

Maximum Cable Length

305 metres (1,000 feet) of cable (part number 02173006) with no degradation of signal.

Hazardous Area Approvals

Multiple approvals for hazardous areas certified by Canadian Standards Association (CSA/NRTL/C) in North America and by LCIE in Europe.

North America:

Ex ia/Ex ia IIC T4
Class I, Div 1 Groups A, B, C & D Class II, Groups E, F, and G Class III
When installed per dwg 167536 T4 @ -40°C ≤ Ta ≤ 100°C

Ex nL/Ex nA IIC T4
Class I, Div 2 Groups A, B, C & D When installed per dwg 167536 T4 @ -40°C ≤ Ta ≤ 100°C
European/CENELEC:

- II 1 G
  - Ex ia IIC T4
  - T4 @ -40°C ≤ Ta ≤ 100°C

- II 3 G
  - Ex nL IIC T4
  - T4 @ -40°C ≤ Ta ≤ 100°C

IECEx:

- Ex ia IIC T4
- Ex nL IIC T4
- T4 @ -40°C ≤ Ta ≤ 100°C

Brazil:

- BR-Ex ia IIC T4
- T4 @ -40°C ≤ Ta ≤ 100°C

For further certification and approvals information please visit the following web site:

Environmental Limits

<table>
<thead>
<tr>
<th>Category</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Operating Temperature</td>
<td>-40 °C to +85 °C (-40 °F to +185 °F)</td>
</tr>
<tr>
<td>Storage Temperature</td>
<td>-40 °C to +100 °C (-40 °F to +212 °F)</td>
</tr>
<tr>
<td>Shock Limit</td>
<td>5000 g pk, maximum.</td>
</tr>
<tr>
<td>Humidity Limit</td>
<td>100% condensing, non-submerged.</td>
</tr>
<tr>
<td>Magnetic Field Susceptibility</td>
<td>&lt;0.0068 mm/s/gauss (0.268 mil/s/gauss) @ 50 gauss, 50-60Hz</td>
</tr>
</tbody>
</table>

Compliance and Certifications

EMC

European Community Directives

- EMC 2004/108/EC
- Standards:
  - EN 61000-6-2, Immunity for Industrial Environments
  - EN 61000-4-2, Electro-static Discharge
  - EN 61000-4-3, Radiated Immunity
  - EN 61000-4-4, Electrical Fast Transient
  - EN 61000-4-5, Surge
  - EN 61000-4-6, Conducted Immunity
  - EN 61000-4-8, Magnetic Field Immunity

For further certification and approvals information please visit the following web site:

Mechanical

- Weight: <297 g (10.5 oz.), typical.
- Mounting Surface: 33 mm diameter (1.3 in diameter).
- Height: 82 mm (3.2 in).
- Case Material: 304L stainless steel
- Connector: 2-pin 304L stainless steel MIL-C-5015, top.
- Mounting Torque: 4.5 N-m ± 0.6 N-m (40 in-lbf ± 5 in-lbf).
Polarity

Pin A goes positive with respect to Pin B when velocity is from base to top of the transducer.

Mounting Angle

Any orientation.

Ordering Information

Velomitor CT Velocity Transducer
190501-AA-BB-CC

A: Mounting Hardware Option

0 0  No stud
0 1  Stud 3/8-in 24 to 3/8-in 24
0 2  Stud 3/8-in 24 to 1/2-in 20
0 3  Adhesive Stud 3/8-in 24
0 4  Stud M6x1 with 3/8-in 24 adapter
0 5  Adhesive Stud M6x1 with 3/8-24 adapter
0 6  Stud 3/8-in 24 to 1/4-in 28
0 7  Plate Stud 3/8-in 24 to 3/8-in 24
0 8  Plate Stud 3/8-in 24 to 1/2-in 20
0 9  Plate Stud 3/8-in 24 to 1/4-in NPT
1 0  Plate Stud M6x1 to M6x1 with 3/8-in 24 adapter
1 1  Plate Stud 3/8-in 24 to 1/4-in 28
1 2  Plate Stud 3/8-in 24 to M8x1
1 3  Quick disconnect stud
1 4  Adapter, 3/8-in 24 to 1/4-in 20
1 5  Adapter, 3/8-in 24 to 5/16-in 18
1 6  Adapter, 3/8-in 24 to 3/8-in 24
1 7  Adapter, 3/8-in 24 to 3/8-in 16
1 8  Adapter, 3/8-in 24 to 1/2-in 13
1 9  Adapter, 3/8-in 24 to 1/4-in 18 NPT
2 0  Adapter, 3/8-in 24 to 3/8-in 18 NPT
2 1  Adapter, 3/8-in 24 to 1/2-in 14 NPT
2 2  Adapter, 3/8-in 24 to 3/4-in 14 NPT
2 3  Adapter, 3/8-in 24 to 1.0-in 11.5 NPT
2 4  Adapter, 3/8-in 24 to 1.25-in 11.5 NPT

B: Connection Option

0 0  MIL-C-5015 connection interface
9 9  Unit with included 32 foot cable

C: Agency Approval Option

0 0  No approvals
0 1  Multiple approvals
0 2  Multiple approvals
0 3  Multiple approvals
0 4  Multiple approvals

Interconnect Cable

CB2W100-AXXX

Description: Connectors: MIL-C 5015, 2 Socket, Splash Proof, Premium, isolated to blunt cut, Cable: 20 AWG, twisted pair, shielded, yellow Teflon® jacket. LOCKING RING, ADAPTER SEAL, AND O-RING ARE INCLUDED.

A: Length

0 1 5  15 feet (4.57 metres)
0 3 2  32 feet (9.75 metres)
0 6 4  64 feet (19.5 metres)
1 1 2  112 feet (34.1 metres)
1 2 5  125 feet (38.1 metres)
1 5 0  150 feet (45.7 metres)
2 0 0  200 feet (61.0 metres)

Accessories

125389-01  Velomitor CT Manual
128608-02  1.2-in NPT conduit adapter
04284020-01  Adhesive mount base kit. The adhesive mount base kit design is for machines with thin casings that do not permit drilling and tapping a mounting hole. Kit contains material (adhesive and bases) for 2 each 3/8-in 24 UNF adhesive-mount bases. One kit can outfit 2 Velomitor CT Transducers.

Spare Mounting Adapters

All mounting adapters are made from 300 series stainless steel.
Standard Studs
04365657
3/8-in 24 to 3/8-in 24 stud 128689-01
3/8-in 24 to 1¾-in 16 quick disconnect stud base. Attached to the machine.

87910-01
3/8-in 24 to 1/2-in 20 stud 43055-01
1¾-in 16 mounting base nut. Interface between stud base and transducer piece.

87931-01
M6x1 to M6x1 metric stud (requires metric adapter) 128690-01

87055-01
3/8-in 24 to M6x1 metric adapter

89139-01
3/8-in 24 to 1/4-in 28 stud

Hex Plate Studs
107756-01
3/8-in 24 to 3/8-in 24 plate stud 03839201
1/2-in NPT straight male conduit fitting. For connecting flexible, liquid-tight conduit or armor to the conduit adapter.

107755-01
3/8-in 24 to 1/2-in 20 plate stud

107754-01
3/8-in 24 to 1/4-in NPT plate stud 03850000
1/2-in NPT straight, male compression-type fitting. For connecting Teflon®-coated 3/8-in stainless steel armor to the transducer or a weatherproof enclosure. Fitting will fit Teflon®-coated armor with a maximum outer diameter of 13.8 mm (0.543 in) (including Teflon® thickness).

107757-01
M6x1 to M6x1 plate stud (requires metric adapter)

125094-01
3/8-in 24 to M8x1 metric plate stud

128038-01
3/8-in 24 to 1/4-in 28 Plate Stud

Quick Disconnect Components
The following three components are included with the quick disconnect mounting option for the Velomitor CT Transducer. The quick disconnect option allows you to remove the transducer without rotating it, allowing you to keep the cable connected to the transducer.

128689-01
3/8-in 24 to 1¾-in 16 quick disconnect stud base. Attached to the machine.

43055-01
1¾-in 16 mounting base nut. Interface between stud base and transducer piece.

128690-01

Fittings
Conduit fittings allow connection of flexible, metal, liquid-tight conduit or armor to the conduit adapter.

03839201
1/2-in NPT straight male conduit fitting. For connecting flexible, liquid-tight conduit to the conduit adapter or a weatherproof enclosure.

128689-01
3/8-in 24 to 1¾-in 16 quick disconnect stud base. Attached to the machine.

43055-01
1¾-in 16 mounting base nut. Interface between stud base and transducer piece.

128690-01

Teflon®-Coated Stainless Steel Armor
106924-AXX
Note: This part includes the Teflon®-coated armor but not the cable. You will require 2 1/2-in NPT compression fittings (part number 03850000) to attach the armor to the conduit adapter and terminate it at an enclosure.

A: Armor Length Option in Feet
Order in increments of 10 ft (3.0 m)

Minimum Length: 10 ft (3.0 m)

Maximum Length: 60 ft (18.3 m)
Flexible Metal Conduit
14847-AXX

A: Flexible Conduit Length Option in Feet
   Order in increments of 1 ft (0.3 m)
   Minimum Length: 01 ft (0.3 m)
   Maximum Length: 99 ft (30.2 m)

106769-01
Terminal housing. Provides a convenient interface between the transducer signal cable and monitor signal cable.
**Dimensional Drawings**

*Note:* All dimensions shown are in millimeters (inches) unless noted otherwise.

1. 1/2" NPT x 12.2 DP (1/2" NPT x 0.48 DP)
2. 35.6 (1.40) diameter
3. Cable (not included)
4. Conduit adaptor P/N 128608-02 (not included)
5. 31.8 (1.25) hex flat
6. 31.5 (1.24) diameter
7. 3/8-24 UNF X 8.9 DP (3/8-24 UNF X 0.35 DP)

**Figure 1: Velomitor CT Outline Drawing**
Spare Mounting Adapters (Illustrations shown are not to scale)

Notes: All mounting adapters are made from 300 series stainless steel.

**Table 1: Standard Studs**

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Size</th>
<th>Illustration</th>
</tr>
</thead>
<tbody>
<tr>
<td>04365657</td>
<td>3/8-24 to 3/8-24</td>
<td></td>
</tr>
<tr>
<td>87055-01</td>
<td>3/8-24 to M6X1</td>
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<tr>
<td>87910-01</td>
<td>3/8-24 to 1/2-20</td>
<td></td>
</tr>
<tr>
<td>87931-01</td>
<td>M6X1 to M6X1</td>
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<tr>
<td>89139-01</td>
<td>3/8-24 to 1/4-28</td>
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</table>

**Table 2: Adhesive Studs**

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Size</th>
<th>Illustration</th>
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</thead>
<tbody>
<tr>
<td>04284020</td>
<td>3/8-24</td>
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</table>

**Table 3: 1-3/8 Hex Plate Studs**

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Size</th>
<th>Illustration</th>
</tr>
</thead>
<tbody>
<tr>
<td>107754-01</td>
<td>3/8-24 UNF to 1/4 NPT</td>
<td></td>
</tr>
<tr>
<td>107755-01</td>
<td>3/8-24 UNF to 1/2-20 UNF</td>
<td></td>
</tr>
<tr>
<td>107756-01</td>
<td>3/8-24 to 3/8-24</td>
<td></td>
</tr>
<tr>
<td>197757-01</td>
<td>M6X1 to M6X1</td>
<td></td>
</tr>
<tr>
<td>125094-01</td>
<td>3/8-24 UNF to M8X1</td>
<td></td>
</tr>
<tr>
<td>128038-01</td>
<td>3/8-24 UNF to 1/4-28 UNF</td>
<td></td>
</tr>
<tr>
<td>Part Number</td>
<td>Description</td>
<td>Illustration</td>
</tr>
<tr>
<td>-------------</td>
<td>------------------------------------</td>
<td>--------------</td>
</tr>
<tr>
<td>43055-01</td>
<td>Union Mounting Base Nut</td>
<td><img src="image1.png" alt="Illustration" /></td>
</tr>
<tr>
<td>128689-01</td>
<td>Quick Disconnect Stud Base</td>
<td><img src="image2.png" alt="Illustration" /></td>
</tr>
<tr>
<td>128690-01</td>
<td>Quick Disconnect Transducer Piece</td>
<td><img src="image3.png" alt="Illustration" /></td>
</tr>
</tbody>
</table>
Graphs

Figure 2: Typical Phase Response

Figure 3: Typical Amplitude Response
1. Velocity axis (mm/s peak-peak)
2. Displacement axis (mm peak-peak)
3. Acceleration axis (m/s² peak-peak)

Figure 4: Operating Range for English
1. Velocity axis (in./s peak-peak)
2. Displacement axis (in. peak-peak)
3. Acceleration axis (g peak-peak)

Figure 5: Operating Range for Metric
Figure 6: Typical Low Frequency Noise Floor


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