Frame: 280TS  Basic Type: D

UNITS | A   | B   | C   | D   | E   | 2E  | G   | H   | J   | K   | N   |
--- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
IN  | 13.50 | 12.94 | 23.50 | 7.00 | 5.50 | 11.00 | .19 | .53 | 2.31 | 3.53 | 3.50 |
MM  | 343  | 329  | 597  | 178  | 140  | 279   | 5   | 13  | 59   | 90   | 89  |

UNITS | O   | P²  | T   | U   | V   | W   | AA  | AB  | AC  | AF  | BA  |
--- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
IN  | 13.19 | 12.44 | 2.25 | 1.625 | 3.00 | .25 | 2.00 | 11.75 | 8.44 | 3.25 | 4.75 |
MM  | 335  | 316  | 57  | 41.28 | 76  | 6   | 2.00 | 298  | 214  | 83   | 121 |

UNITS | BS | ES MIN | EV | SQ KEY |
--- | --- | --- | --- | --- |
IN | 10.38 | 1.91 | .97 | .375 |
MM | 264  | 49   | 25  | 9.53 |

FRAME | UNITS | 2F ±.03 |
--- | --- | --- |
284TS | IN | 9.50 |
MM | 241 |
286TS | IN | 11.00 |
MM | 279 |

1. ALL ROUGH DIMENSIONS MAY VARY BY .25" DUE TO CASTING AND/OR FABRICATION VARIATIONS.
2. LARGEST MOTOR WIDTH.
3. TOLERANCE UNITS ARE IN INCHES ONLY.
4. STANDARD ASSEMBLY POSITION F-1 IS SHOWN. F-2 IS PROVIDED WHEN SPECIFIED. CONDUIT OPENINGS MAY BE LOCATED IN STEPS OF 90° REGARDLESS OF LOCATION. STANDARD AS SHOWN WITH CONDUIT OPENING DOWN.
5. FRAME REFERENCE: 15.375/284/286