EFFECTIVE:

26-JUL-11

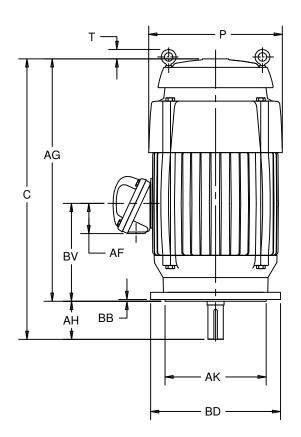
SUPERSEDES: 06-DEC-01 **VERTICAL MOTORS EXPLOSION PROOF**

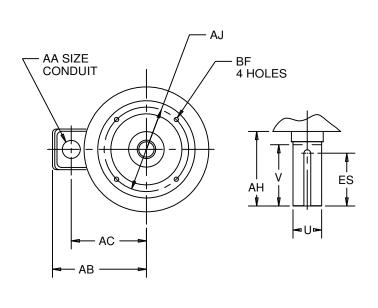
FRAME: 284, 286 TC, TCV BASIC TYPE: LF, LV, NF, NV PRINT:

09-2359

SHEET:

1 OF 1





ALL DIMENSIONS ARE IN INCHES AND MILLIMETERS

UNITS	С	P ⁵	Т	U 001	V MIN	AA	AB	AC	AF	AG	AH ³	AJ	AK 003
IN	31.06	14.56	1.50	1.875	4.31	2 NPT	13.19	9.69	3.88	26.69	4.38	9.000	10.500
mm	789	370	38	47.63	109	ZINFI	335	246	99	678	111	228.60	266.70

UNITS	BB MIN	BD MAX	BF ²	BV	ES MIN	SQ KEY
IN	.25	11.25	1/2 13 X .75	10.50	3.28	.500
mm	6	286	1/2 13 A ./3	267	83	12.70

- 1: ALL ROUGH DIMENSIONS MAY VARY BY .25"
- DUE TO CASTING AND/OR FABRICATION VARIATIONS.
 2: TAP SIZE AND BOLT PENETRATION ALLOWANCE.
- 3: DIMENSION MEASURED WITH MOTOR IN VERTICAL POSITION, SHAFT DOWN.
- 4: CONDUIT OPENING MAY BE LOCATED IN STEPS OF 90 DEGREES, REGARDLESS OF LOCATION. STANDARD AS SHOWN WITH CONDUIT OPENING DOWN.
- 5: LARGEST MOTOR WIDTH.
- 6: TOLERANCES SHOWN ARE IN INCHES ONLY.

TOLERANCES					
FACE RUNOUT	.004 T.I.R.				
PERMISSIBLE ECCENTRICITY OF MOUNTING RABBET	.004 T.I.R.				
PERMISSIBLE SHAFT RUNOUT	.002 T.I.R.				

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